

Section 2 COMBINATION SILL-THRESHOLDS, the “COMBO SILL”

Standard Sizes: 30", 32", 36", 42", 48", 60", 64", 72" (**cut exact**).

Other lengths are available.

(Extra cost over 73")

Drop In Sills are cut to exact length ordered.

Center holes are countersunk, 1 per door for routed nail-on sill; or, approximately 1 per 12" for drop-in sill. Sills can be ordered **without** center holes, if desired.

Special fabrications to ease installation with ordering information are described on page 14:

Rout for nail-on jambs (3/8" - 1-1/4")
Mullion rout (MR)
Rout for metal/mortised frame (RMF)
Sill trim notch (SN)
Nail-on rabbet

#10 phillips flathead screws are included, length per industry standard.

All Combo Sills can be packaged with any door bottom to create a packaged set.

Sill Covers and Sill Risers are on page 15.

End Holes are provided with sills routed for nail-on jambs.

SILL-THRESHOLD SELECTION GUIDE

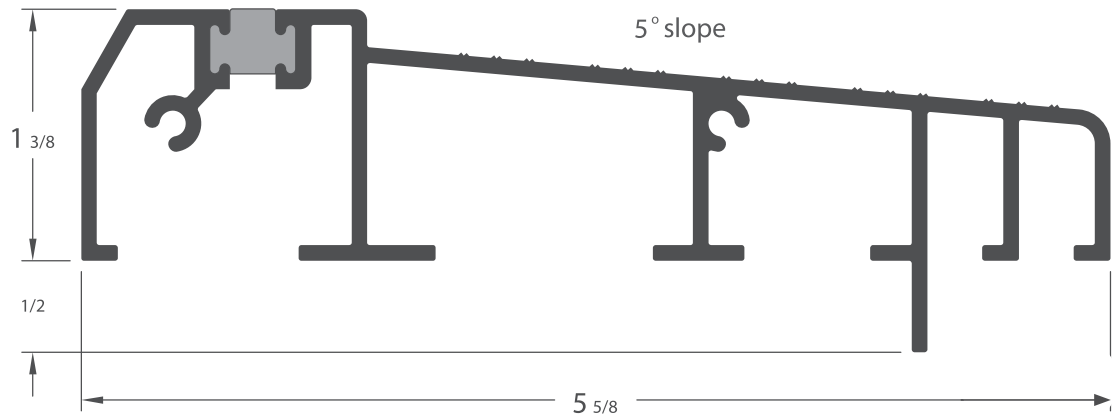
PRODUCT #	WIDTH	HEIGHT	SLOPE	JAMB WIDTH
542	4⁹/₁₆"	1¹/₈"	6°	4¹/₈ to 5
650	5³/₄"	1¹/₈"	9°	4³/₈ to 5¹/₂
569	5⁵/₈"	1¹/₄"	6°	4³/₈ to 5¹/₂
775	7³/₄"	1¹/₄"	9°	6 to 7¹/₈
520	5⁵/₈"	1³/₈"	5°	4³/₈ to 5¹/₂
522	7³/₄"	1³/₈"	5°	6 to 7¹/₈
585	5¹/₈"	1³/₈"	9°	4 to 4⁷/₈
680	6¹³/₁₆"	1³/₈"	9°	5¹/₂ to 6¹/₂

NOTE: Each profile also available for continuous level floor.

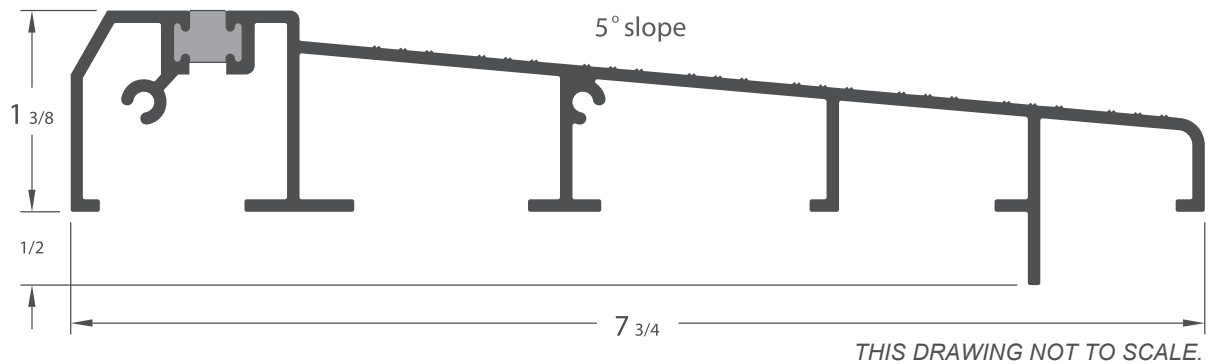
THERMAL-BREAK THRESHOLD

Thermal-Break Threshold for Modular Homes (#520 & #522). Heavy wall thickness for strength and rigidity. Screw-bosses for attaching to frame (fasteners not included). End Seals available.

520 A



522 A



THIS DRAWING NOT TO SCALE.

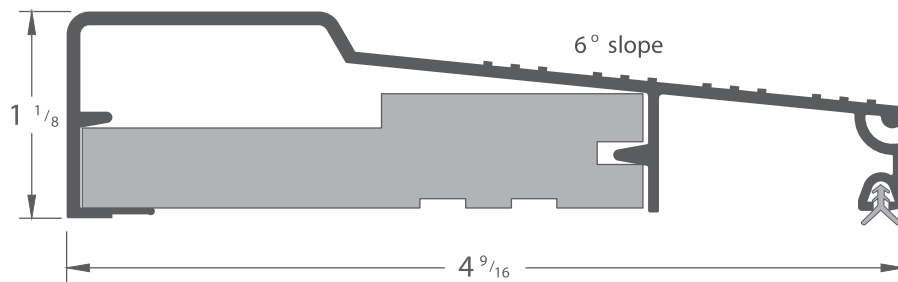
INSERT SILL-THRESHOLD

COMPOSITE & WOOD SUBSTRATE AVAILABLE

542 A, B



For jambs:
4-1/8" to 5" wide.
For doors 1-3/4" and over
**Will accept extender
836
shown on page 24**



Full length wood or composite insert for glue down or nail-on applications

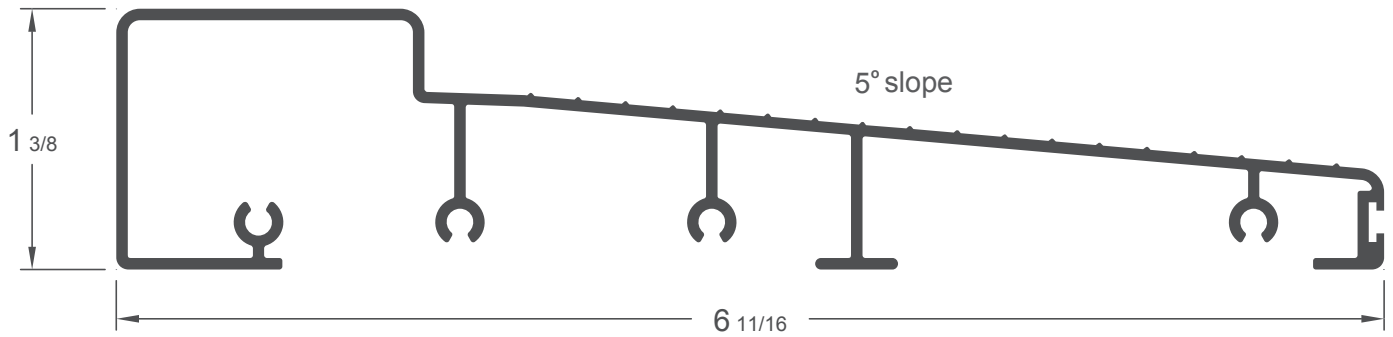
▽ Indicates location of standard fastener hole.

“COMBO SILLS”

566 A



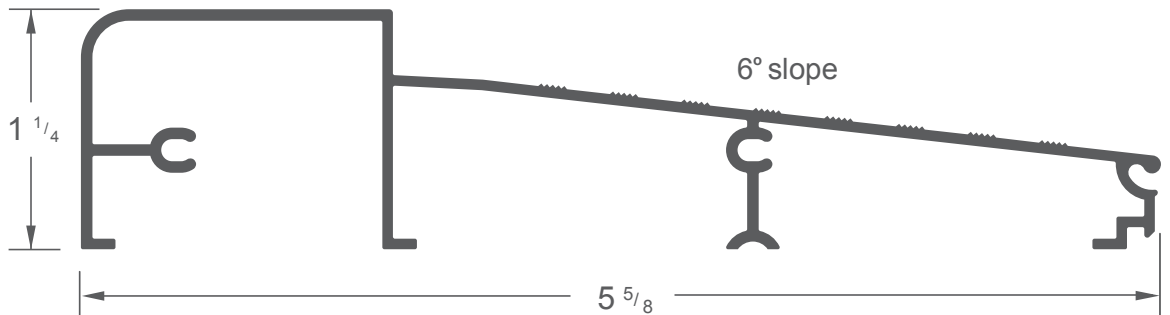
For jambs:
5-1/2" to 6-1/2" wide.



569 B



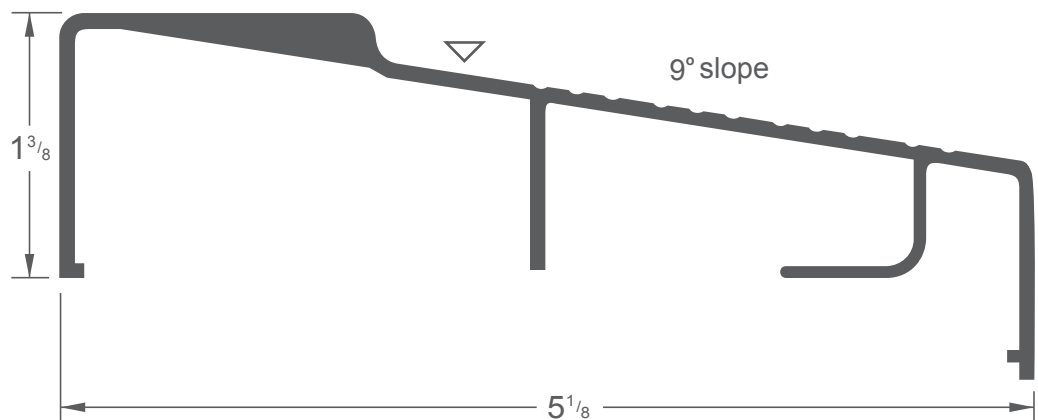
For jambs:
4-3/8" to 5-1/2" wide.



585 A, B



For jambs:
4" to 4-7/8" wide;
For doors 1-3/4" and
over. 10 x 2-1/2" phillips
flathead screws
are included.



▽ Indicates location of standard fastener hole.

PRODUCTS ARE SHOWN ACTUAL SIZE

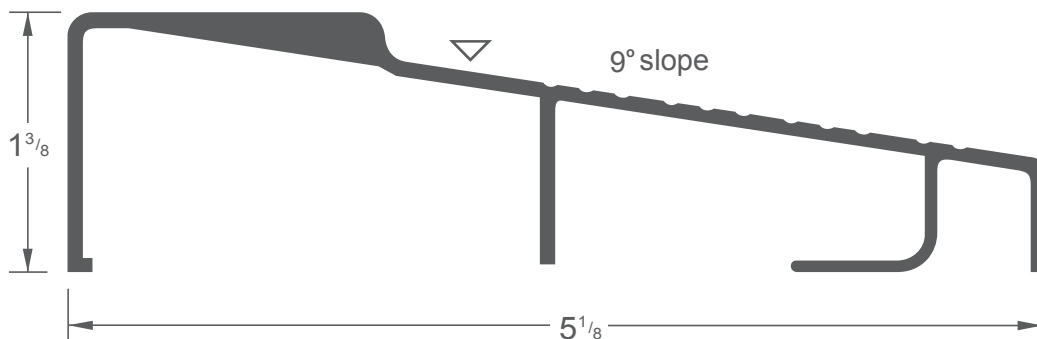
COMBO ALUMINUM PRODUCTS, EL CAJON, CA
Tel (619) 447-9200 (800) 457-7500 Fax (619) 442-4558

Combination Sill-Thresholds continued

586 A, B



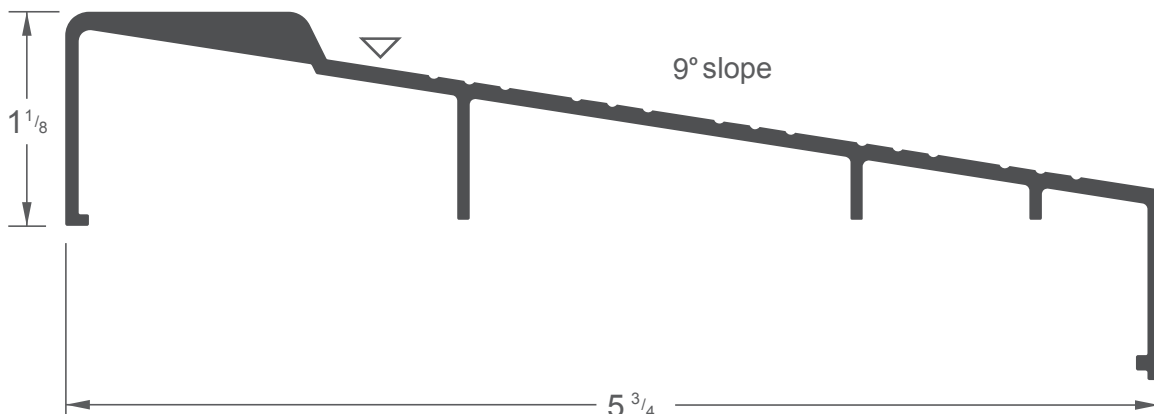
For jambs:
4" to 4-7/8" wide &
continuous level floor.
For doors 1-3/4" and
over. 10 x 2-1/2" phillips
flathead screws
are included.



650 A, B



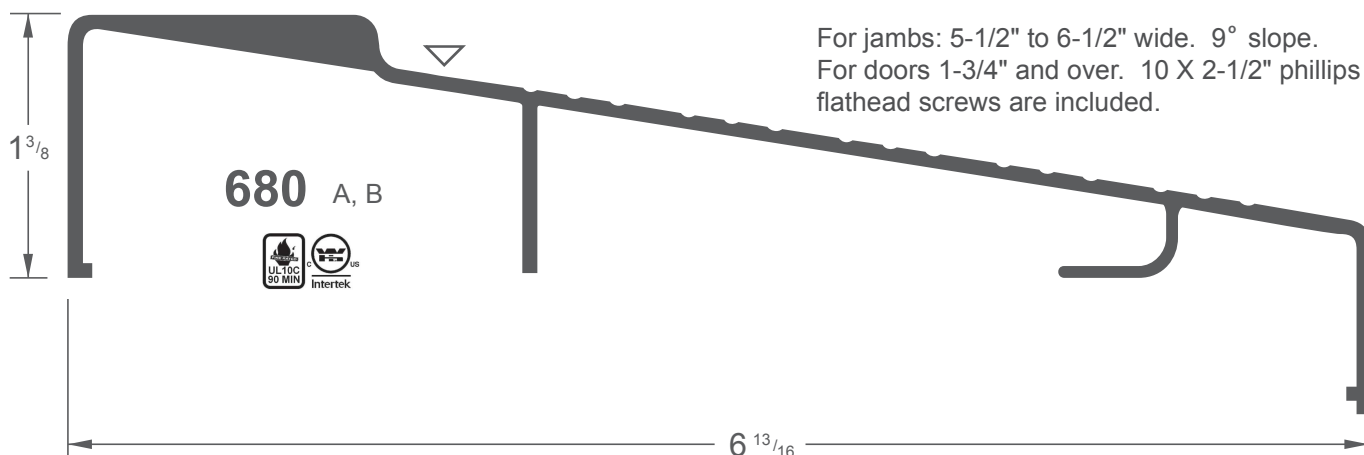
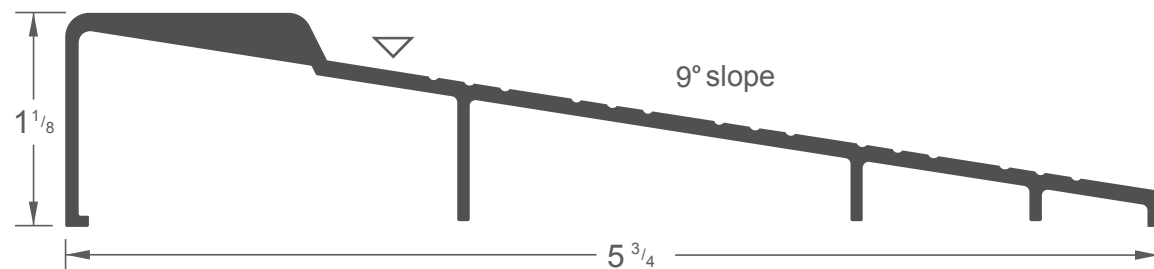
For jambs:
4-3/8" to 5-1/2"
wide. 10 X 2"
phillips flathead
screws are
included.



651 A, B



For jambs:
4-3/8" to 5-1/2"
& continuous level
floor. 10 X 2"
phillips flathead
screws are included.

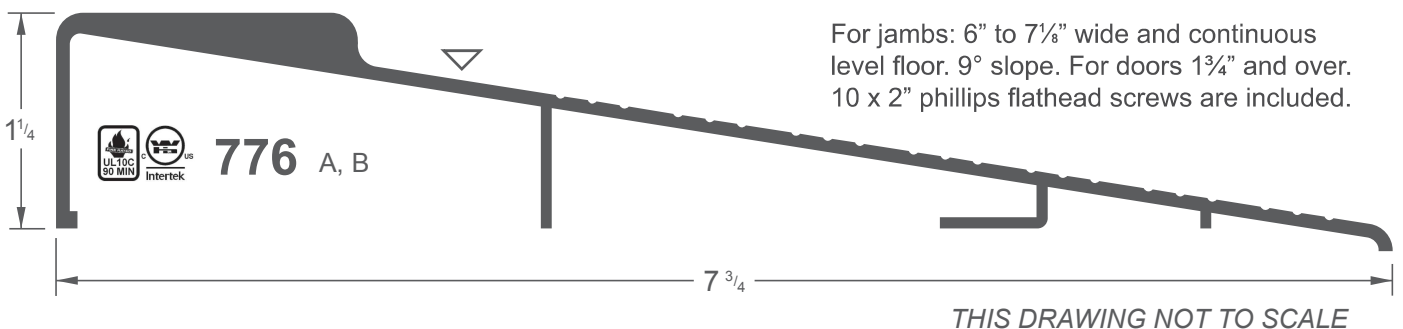
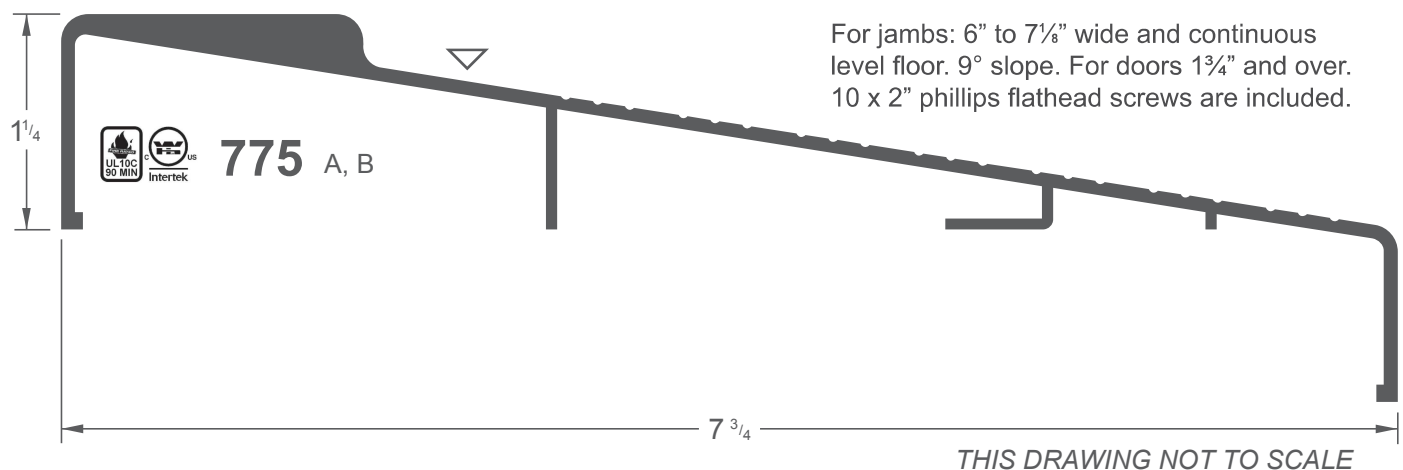
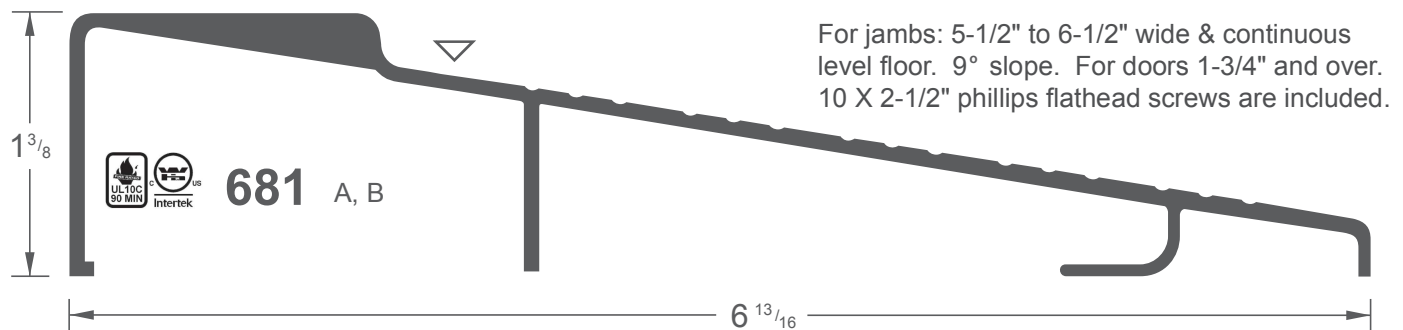


680 A, B



For jambs: 5-1/2" to 6-1/2" wide. 9° slope.
For doors 1-3/4" and over. 10 X 2-1/2" phillips
flathead screws are included.

▽ Indicates location of standard fastener hole.



▽ Indicates location of standard fastener hole.

PRODUCTS ARE SHOWN ACTUAL SIZE
(EXCEPT AS NOTED)